



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

600.1347

Job Sheet 197427

DAS
13
9-89

Part No: 600.1347

Job Qty: 20 pcs

Part Name: C10 Warning Label

JUL 08 2019



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/8/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 7/15/19

Description:

Type: SOLD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier	Sign-off
100	Purchasing	20 pcs	7/15/19	7/15/19	0.00 0.00	Purchasing - 1	AC SEP 06 2019
						Purchasing - 2	
						Purchasing - 3	
110	Packaging 2-1 - Receive -	20 pcs	7/15/19	7/15/19	0.00 0.00	Packaging 2 - 1 - B4B	
						Packaging 2 - 2 - B4B	
						Packaging 2 - 3 - B4B	
						Packaging 2 - 5 - B4B	AC SEP 06 2019
						Packaging 2 - 4 - B4B	
						Packaging 2 - 6 - B4B	
						Packaging 2 - 7 - B4B	
						Packaging 2 - 8 - B4B	
						Packaging 2 - 9 - B4B	
						Packaging 2 - 10 - B4B	
						Packaging 2 - 11 - B4B	
						Packaging 2 - 12 - B4B	
						Packaging 2 - 13 - B4B	
						Packaging 2 - 14 - B4B	
						Packaging 2 - 15 - B4B	
						Packaging 2 - 16 - B4B	
						Packaging 2 - 17 - B4B	
						Packaging 2 - 18 - B4B	
						Packaging 2 - 19 - B4B	
						Packaging 2 - 20 - B4B	
						Packaging 2 - 21 - B4B	
						Packaging 2 - 22 - B4B	
						Packaging 2 - 23 - B4B	
						Packaging 2 - 24 - B4B	
						Packaging 2 - 25 - B4B	
						Packaging 2 - 26 - B4B	
						Packaging 2 - 27 - B4B	
						Packaging 2 - 28 - B4B	
						Packaging 2 - 29 - B4B	
						Packaging 2 - 30 - B4B	
						Packaging 2 - 31 - B4B	
						Packaging 2 - 32 - B4B	
						Packaging 2 - 33 - B4B	
						Packaging 2 - 34 - B4B	
						Packaging 2 - 35 - B4B	
						Packaging 2 - 36 - B4B	
120	QC 6	20 pcs	7/15/19	7/15/19	0.00 0.00	QC 6 - 9	
						QC 6 - 68	
						QC 6 - 61	
						QC 6 - 40	



Container No: S211956



Part: 600.1347

Job No: 197427

Serial No/Batch: S211956

Revision: A

Inspector:

Exp Date: 09/05/2020

Instructions:

Date: 08/08/19

 Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200 Fax 613 632-5246		600.1347 Job Sheet 197427 	
Part No: 600.1347 Part Name: C10 Warning Label  Part Weight: 0 lbs Job Created: 7/8/19 Due Date: 7/15/19 Type: SOLD Ship Via:		Job Qty: 20 pcs Status: New Job Tracking No: Created By: Jennifer Renwick Description: Priority: Medium	
130 Packaging 3-1 - Stock - B4B 20 pcs ✓ 7/15/19 0.00 0.00 <i>12</i> <i>FRI 9-6-2019</i> <i>Oscar</i>		QC 6 - 81 Packaging 3 - 1 - B4B Packaging 3 - 2 - B4B Packaging 3 - 3 - B4B Packaging 3 - 4 - B4B Packaging 3 - 5 - B4B Packaging 3 - 6 - B4B Packaging 3 - 7 - B4B Packaging 3 - 8 - B4B Packaging 3 - 9 - B4B Packaging 3 - 10 - B4B Packaging 3 - 11 - B4B Packaging 3 - 12 - B4B Packaging 3 - 13 - B4B Packaging 3 - 14 - B4B Packaging 3 - 15 - B4B Packaging 3 - 16 - B4B Packaging 3 - 17 - B4B Packaging 3 - 18 - B4B Packaging 3 - 19 - B4B Packaging 3 - 20 - B4B Packaging 3 - 21 - B4B Packaging 3 - 22 - B4B Packaging 3 - 23 - B4B Packaging 3 - 24 - B4B Packaging 3 - 25 - B4B Packaging 3 - 26 - B4B Packaging 3 - 27 - B4B Packaging 3 - 28 - B4B Packaging 3 - 29 - B4B Packaging 3 - 30 - B4B Packaging 3 - 31 - B4B Packaging 3 - 32 - B4B Packaging 3 - 33 - B4B Packaging 3 - 34 - B4B Packaging 3 - 35 - B4B Packaging 3 - 36 - B4B <i>SA203</i>	
140 QC 21 - SA 20 pcs ✓ 7/15/19 0.00 0.00 <i>12</i>		QC 21 - SA - 21 QC 21 - SA - 70 QC 21 - SA - 53 <i>SA 203</i> <i>SEP 05 2019</i>	
Part Op 100 - (Purchasing) 1--Issue P/O to Studio Letterage; P/O _____ 2-Fabricate as per DWG _____ Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) 120 - (QC6- All purchased or subcontracted products) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release) <i>EXP 2020/09/06</i>			
Job BOM			
Part / Item	Component Name	Quantity	Operation
600.1347P	C10 Warning Label	20 pcs (1 ea)	100-Purchasing
			Container
			<i>5271949</i>



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600.1347**Job Sheet 197427****Part No:** 600.1347**Job Qty:** 20 pcs**Part Name:** C10 Warning Label**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 7/8/19**Job Tracking No:****Due Date:** 7/15/19**Created By:** Jennifer Renwick**Type:** SOLD**Description:****Ship Via:****Job Allocations**

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	600.1347P	20	0	0

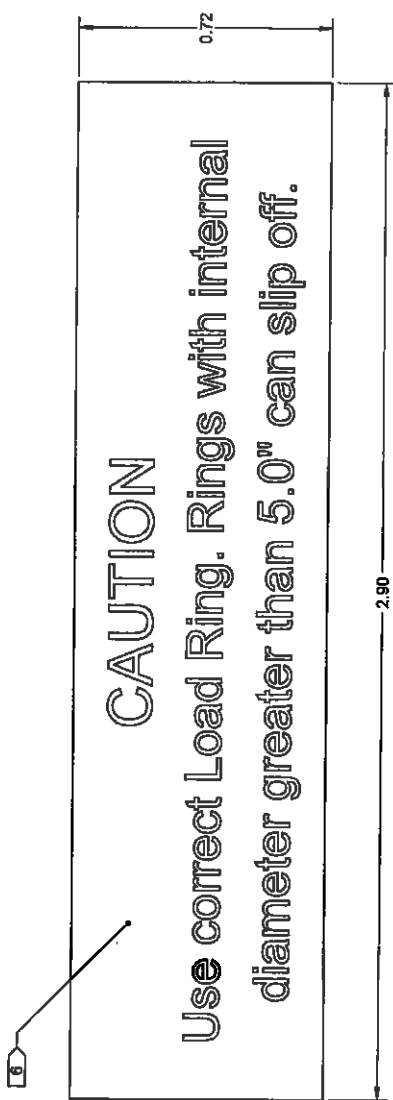
Part Specifications

Specifications could not be found.

Plex 7/8/19 11:31 AM Dart.Renwick.Jennifer

8 7 6 5 4 3 2 1

D C B A



600.1347 C10 WARNING LABEL



NOTES:
1) MATERIAL: 3M 7 MIL MASKING FILM #852CP OR AVERY IPM #2031 OR EQUIV.
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1"
X.XX = +/- 0.01" / +/- 0.5"
X.XXX = +/- 0.005" / +/- 0.1"
X.XXXX = +/- 0.0005" / +/- 0.05"

5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: BLACK BACKGROUND WITH YELLOW LETTERS
7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.060" PER CAD FILE 600.1347 REV. A.DXF

A		NEW ISSUE		DESCRIPTION		19-835		RPT	
REV.		DESIGN		CHECKED		RPT		BY	
MFG. APPROV.		APPROVED		DATE		2019-08-06		ECN #	
DART AEROSPACE LTD		HAWKESBURY, ONTARIO, CANADA		TOOL PART #		600.1347		REV. A	
TITLE		C10 WARNING LABEL		SCALE		SHEET 1 OF 1		MTS	
DATE		2019-08-06		APPROVED		DATE		2019-08-06	



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1270 Aberdeen St
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PURCHASE ORDER

POHB044313



Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044313

PO Date: 8/22/19

Due Date: 8/29/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

AUG 23 2019

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	199398	D4384-1P	D4384-1P		Placard : AS PER DWG D4384 REV. A	Firmed	-	8/29/19	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
2	197427	600.1347P			C10 Warning Label	Firmed	-	8/29/19	12 pcs	0 pcs	12 pcs	\$4.00/pcs	\$48.00
					AS PER DWG 6001347 REV.A								

Grand Total: \$128.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 8/23/19 2:27 PM Dart.Lavoie.Chantal

Studio SL2

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 48494
Date: 09/03/2019
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Business No.:

Quantity	Description	Tax	Unit Price	Amount
12	D4384-1P. ✓	H	6.6667	80.00
12	600.1347P. ✓	H	6.6667	80.00
	PO# HB044313			
	Attn: Chantal			
	Subtotal:			160.00
	H - HST			
	HST			20.80
RECEIVED SEP 05 2019 DART AEROSPACE LTD.				
Studio Letrage 2001 HST: #HST				
Shipped By: Tracking Number:			Total Amount	180.80
Comment: WO25858			Amount Paid	0.00
Sold By:			Amount Owning	180.80

***** CERTIFICATE of CONFORMITY *****

Manufacture:

Studio SL2

Purchase order #:

Packing Slip#

Part #:

Drawing Rev:

Serial/Batch:

PO# HB044313 WO# 25858

Description (Part Name):

D4384- 1P, 600.1347P

Quantity:

12, 12

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: Sept 4, 2020

Authority:

3m

Approval:

Valerie Young

Signature:



Date: (yyyy/mm/dd)

2019/09/04

Title:

Office Admin.

IJ35-10 IJ35-20

Quick Links

[3M Graphics Warranties](#)
[Technical Information Selector](#)
[Safety Data Sheets \(SDS\)](#)
[Flammability \(ASTM E84 Reports\)](#)
[Videos](#)

Product Description

- For Solvent, Eco-Solvent UV and Latex Inkjet Printing and Screen Printing
- 3.2-mil vinyl film

Product Features

- Available in gloss and matte finishes
- Pressure-sensitive adhesive
- Permanent
- Expected Performance Life of 5 years (unwarranted period for unprinted film with no graphic protection, applied to a flat, vertical, outdoor surface)

Recommended Types of Graphics and End Uses

- Short to long-term, indoor and outdoor promotional graphics
- Signs, trade show and point-of-purchase displays
- Exhibits and architectural applications

Graphic Protection

Graphic protection can improve the appearance, performance and durability of your graphic. Always use only the graphic protection options recommended in this Bulletin for this film.

- [3M™ Scotchcal™ Gloss Overlamine 8508](#)
- [3M™ Scotchcal™ Luster Overlamine 8509](#)
- [3M™ Scotchcal™ Matte Overlamine 8510](#)

Characteristics

These are typical values for unprocessed product. Processing may change the values.

Physical Characteristics

Characteristic	Value
Material	Vinyl
Film Color	White, opaque
Thickness	Without adhesive: 3.25 mil (0.081 mm) With adhesive: 4.0 mil (0.102 mm)
Adhesive	Pressure sensitive
Adhesive Color	Gray
Liner	Polycoated paper
Flammability	ASTM E84 reports: IJ35-10 and IJ35-20 , or go to the On-line Product Catalog at 3Mgraphics.com

Factors that Affect Graphic Performance Life

The actual performance life of a graphic is affected by:

- the combinations of graphics materials used.
- complete ink drying or curing.
- selection, condition and preparation of the substrate.
- surface texture.
- application methods.
- angle and direction of sun exposure.
- environmental conditions.
- cleaning or maintenance methods.

Graphics Manufacturing



CAUTION

Before using any equipment, always read the manufacturer's instructions for safe operation.

Inkjet Printing

Always read and follow the ink manufacturer's written instructions on usage.

- **Sheeted film:** When used on a flat-bed inkjet printer, sheeted film may produce printing defects.
- **Ink limiting:** The recommended maximum ink limit is 250%.
- **If sheeted or stacked graphics will be stored:** If you plan to store sheeted and stacked finished graphics for an extended period of times, leave an unprinted margin (about 1/4 inch) to allow for possible shrinkage before trimming the graphic.

Do not exceed the recommended total ink coverage for the ink series used on this film. Having too high a total physical ink amount on the film results in media characteristic changes, incomplete drying, overlamine lifting, and/or poor graphic performance.

Completely Dry Graphics



IMPORTANT NOTE

Incomplete drying or curing can result in graphic failure including curling, increased shrinkage and adhesion failure, which are not covered under any 3M Graphic Warranty.

See the ink's 3M Product and Instruction Bulletin for more details.

Screen Printing

Formulations and processing conditions can affect ink durability. Refer to the Product and Instruction Bulletins for your ink for limitations and proper usage.

Cutting

See [3M Instruction Bulletin 4.1](#) for Sheeting, Scoring and Film Cutting details.

Graphic Protection

Graphic protection may improve the appearance, performance and durability of the graphic. Click on the graphic protection options listed in Product Bulletin or see the [3M Graphics Market Product Catalog](#) for more information.



IMPORTANT NOTE

During installation, scratches may occur on films without graphic protection.

Bulletin Change Summary

For the most current 3M Technical Information available to successfully use this product, please view this Bulletin electronically and click on the blue underlined links to view the relevant documents.

Release J, NOV-2016:

- Updated Thickness. See “Physical Characteristics” on page 1.

3M Commercial
Solutions
3M Center
Building 220-12E-04
St. Paul, MN 55144-1000
Phone 1-888-328-3908
Web 3M.com/Graphics

3M Canada
PO Box 5757
London, ON N6A 4T1
1-800-265-1840
Fax 519-452-6245

3M México S.A. de C.V.
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Col. Santa Fe, Del. Alvaro
Obregón
México D.F. 01210
General 5255-5270-0400
Fax 5255-5270-2277

3M Puerto Rico, Inc.
350 Chardon Avenue
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San Juan, PR 00918
General 787-620-3000
Fax 787-620-3018

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